

VAROSIVE**HFA - 505**

One-Component PU System
for Fiber Adhesive

VAROSIVE HFA-505 is highly versatile one component polyurethane adhesive for general fiber(textile) adhesion

FEATURES	One packing type High initial tack and Good spray working Excellent adhesive to Nylon, Polyester and Cellulose Fiber. Good resistance of heat and laundry
PROPERTIES of RESIN	Type : Polyester polyurethane solution Appearance : Pale yellow transparent liquid Solid Content : 42 ± 2 % Viscosity : 200 - 500 cps/30 Shelf life : 6 Months Solvent : Ethyl acetate
PROPERTIES of CASTING FILM	Appearance : Transparent Film 100% Modulus(Kg/cm ²) : 13 ± 3 Tensile Strength(Kg/cm ²) : 100 ± 10 Elongation(%) : 400 ± 50 Method of casting film : Coating on glass plate Dry(R/T X 3days) Dry(100 X 1hrs)
PRACTICAL USAGE	Diluents solvent : Ethyl acetate Applicable solid : 42 ± 2 % Coating method : Spray and Gravure roll coating Curing time : 2-3days at room temperature Spray press : 3-4kgf/cm ² The distance between spray and fiber : 30 - 40cm
PACKING	18Kgs Can, 200Kgs Drum
COUSION & NOTICE	Please avoid contamination of water and alcohol. Please store in tightly closed container at cool and dark place. The above enclosed system are designed to help you select system for typical system. For more information on VAROSIVE HFA - 505, simply return the product information request sheet via FAX and E-mail. The technical support formulation and application specialists at HEPCE CHEM are standing by to assist you... whatever your needs.

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